# **ELECTRODE HOLDERS & EARTHING CLAMPS**

(Conforming IS: 2641-1989)

















**MODEL: FULLY-600** 

**MODEL: SEC-06** 

MODEL: SEC-05

MODEL: SECH-06

#### Rotating earthing clamps also available

#### FEATURES:

- The Grip Jaws of copper alloy can obtain stable arc under high current for superior welding effects.
- Jaw covers made of special fire retardant compound are spatter proof and have high impact strength.
- Low profile leverage reduces welding fatigue.
- Insulated parts can withstand high arc resistance current.

RANCHES

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### **GAS REGULATORS**

# (Conforming IS: 6901 -1988)

#### **FEATURES:**

**MODEL: SOX-6** 

Series - 6

Multi Stage Pressure

Gas Regulator

- · One Piece forged Brass Body And Bonnet.
- Choice of Stainless Steel or Neoprene Diaphragm in 1st Stage
- Nylon Reinforced Neoprene Diaphragm in 2nd stage.
- · Self closing pressure relief valve.
- · Large Guages with easy to read dials.
- Sintered Inlet filter prevents entry of foreign matter.
- Special design ensures outlet pressure stability.

- S. No. Description
  1. Inlet Nipple Inlet Nut
- Plug
- Cylender Guage
- **Delivery Guage**
- Safety Valve
- Hose Socket
- Hose Nut
- Hose Nipple
- 10. A. Screw 11. Bonnet
- 12. Spring Centre
- 13. Spring
- 14. Diaphragm Carrier
- 15. Gasket
- 16. Spring Plate
- 17. Diaphragm
- 18. Seat Nut For Fly Pin

22. Regulator Body

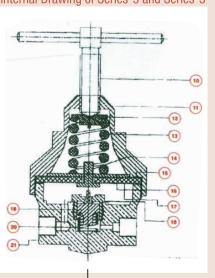
- 19. Spring
- 20. Fly Pin
- 21. Nut
- 23. Spring
- 24. Flypin
- 25. Seat Nut 26. Diaphragm
- 27. Gasket
- 28. Spring Plate
- 29. Nut
- 30. Diaphragm Carrier 31. Spring
- 32. Spring Centre
- 33. Lower Bonnet
- 34. P.A. Setting Screw

# S. No. Description

- MODEL: SOX-5 1.Inlet Nipple 2 Inlet Nut 3.Washer
  - 4. Cylender Guage
  - 5.Delivery Guage 6.Safety Valve
  - 7. Hose Socket 18.Hose Nut
  - 19. Hose Nipple MO.P.A. Screw
  - 11.Bonnet 12.Spring Centre
  - 13.Spring
  - 14.Diaphragm Carrier 15.Gasket
  - 16.Spring Plate 17.Diaphragm

#### 18.Seat Nut For Fly Pin Single Stage, Double Meter 19.Fly Pin Pressure Gas Regulator 20.Spring S.S. 21.Regulator Body

#### Internal Drawing of Series-5 and Series-3



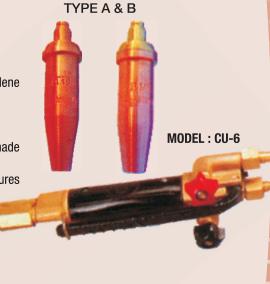
## **BLOWPIPES FOR WELDING& CUTTING**

# (Conforming IS: 7653-1975)

### **CUTTING BLOWPIPES**

#### **FEATURES:**

- Designed to cut mild steel upto 300 mm thickness.
- Injector type cutters can be used with dissolved acetylene cylinder or acetylene
- It can also be used with LPG with suitable nozzle.
- Standard model is 450 mm in length with right angled head.
- Models with different lengths and head angles (180°) or straight head can be made available against specific orders.
- Body and head are of forged brass. This eliminates casting porosity and ensures total safety and gas economy.



**CUTTING NOZZLES** 

#### **NOZZLE MIXING CUTTING BLOWPIPES** (N. M. TYPE) **FEATURES:**

- Body & head are of forged brass. This eliminates casting porosity and ensures total safety and gas economy.
- No chances of backfire / flashback as the gases are mixed in the nozzle.
- Light weight and robust construction can with stand rough & tough usage.
- Seamless stainless steel tubes and lever ensure high resistance to corrosion and longer life.



### FLASHBACK ARRESTOR MODEL: FBC -01 (For Cutting Torch end) FBA -21 (For Regulators)

- Available for oxygen and fuel gases (LPG/D.A).
- Special sintered flame Arrestor helps prevent flashback from the gas outlet side and cools downs the flame, to below the ignition temperature.
- Non-return valve prevents the reverse flow of gases.

### PORTABLE DRY ROD OVEN

#### FEATURES:

- · Available in carbon steel or stainless steel body.
- Wire-wrap heating element provides evenly distributed constant heat for 100% protection of electrodes.
- · Ceramic wool insulation.
- Bimetallic thermostat preset/adjustable to 150° C temperature.

